

ABSTRACT

A method for making a spark plug is provided. The method comprises the steps of, for adjustment of a spark gap, provisionally pressing a ground electrode
5 toward a leading end surface of a center electrode and thereby decreasing the spark gap to a predetermined value larger than a final target gap g_t , after the step of provisionally pressing the ground electrode, performing an adjustment bending process for
10 eliminating an eccentricity δ of the ground electrode in the widthwise direction thereof with respect to a target position, after the step of performing the adjustment bending process, measuring a spark gap g_1 and measuring a difference $(g_1 - g_t)$ between the
15 measured spark gap g_1 and the final target gap g_t , and pressing the ground electrode toward the center electrode when the difference $(g_1 - g_t)$ is positive. An apparatus for carrying out the method is also provided.